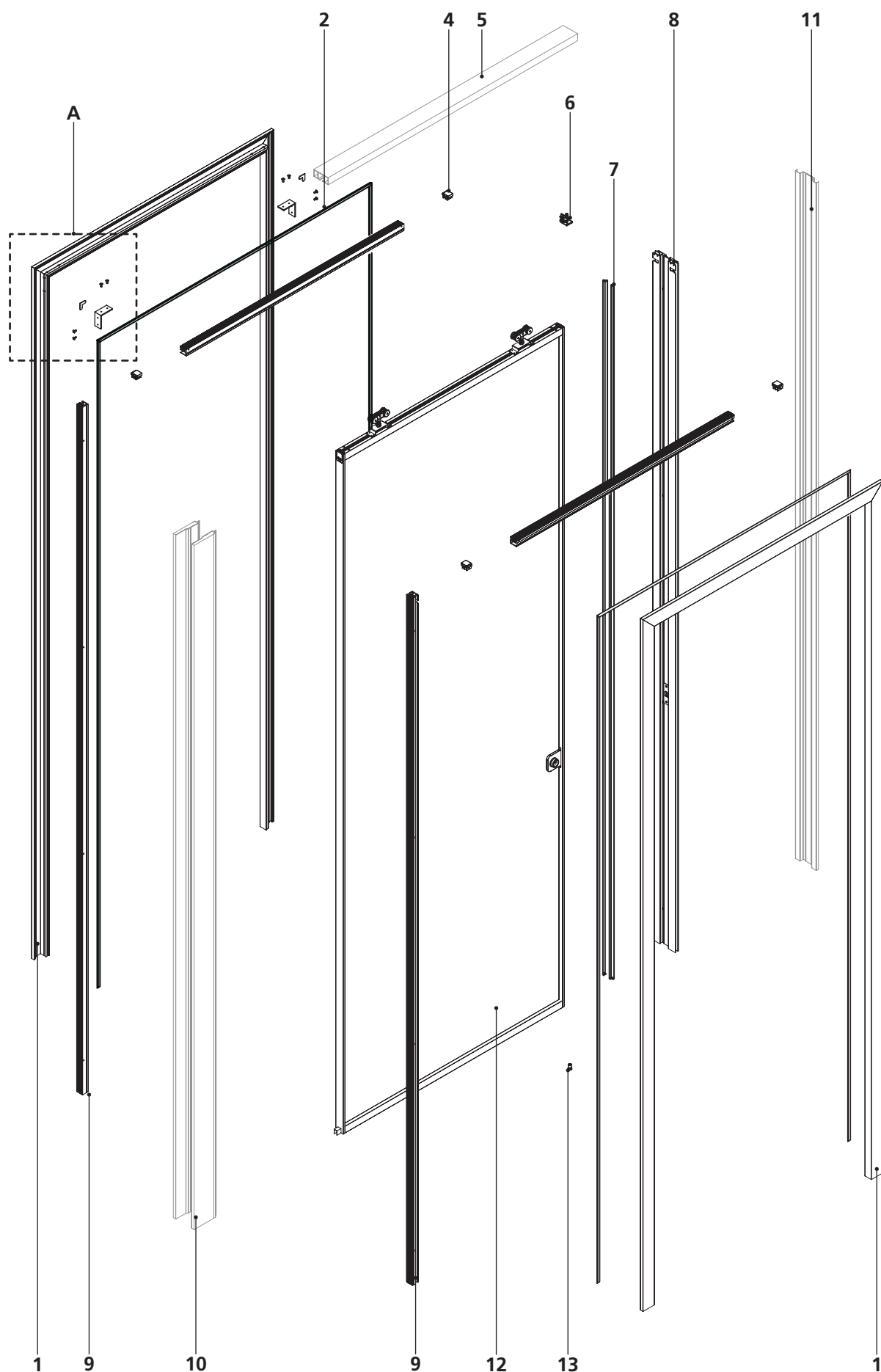
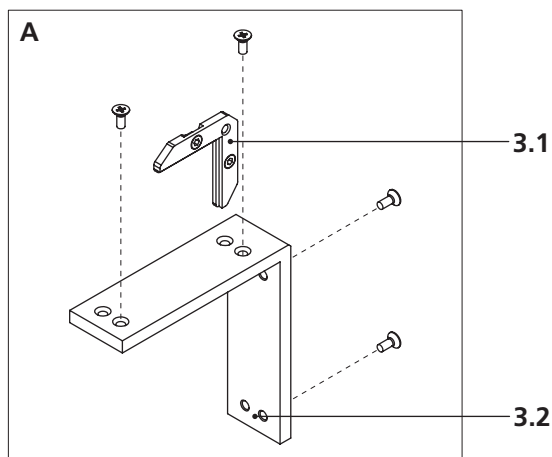




DOORS AND PARTITIONS SYSTEM

Esploso generale / General exploded diagram	pag.	3.2.103
Esploso - componenti stipite / Exploded diagram - jamb components	pag.	3.2.104
Installazione perno a pavimento / Floor pivot installation	pag.	3.2.105
Installazione anta / Door installation	pag.	3.2.106
Installazione stipite / Jamb installation	pag.	3.2.109





1. Stipite / Jamb
2. Guarnizione laterale / Lateral seal
- A. Squadrette per montaggio stipite / Brackets for jamb assembly
 - 3.1 Squadretta di allineamento / Bracket for alignment
 - 3.2 Squadretta di assemblaggio / Bracket for assembling
4. Pettine fissaggio stipite / Fixing jamb comb
5. Guida per carrelli / Guides for carriages
6. Blocco porta / Door stop
7. Guarnizione di battuta / Door striker seal
8. Profilo di battuta / Door striker profile
9. Profilo interno stipite / Inside profile jamb
10. Cassone / Box for pocket door
11. Falsotelaio / Counterframe
12. Anta / Door
13. Perno a pavimento / Floor pivot

Simbologia e strumenti di montaggio / Symbolology and assembling tools



Fare attenzione/
Pay attention



Avvicinare - togliere/
Bring closer - Remove



In squadra/
At right angle



Allineare/
Align



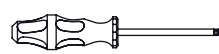
Avvitare-regolare/
Screw-adjust



Inserisci/
Insert



Quota/
Level



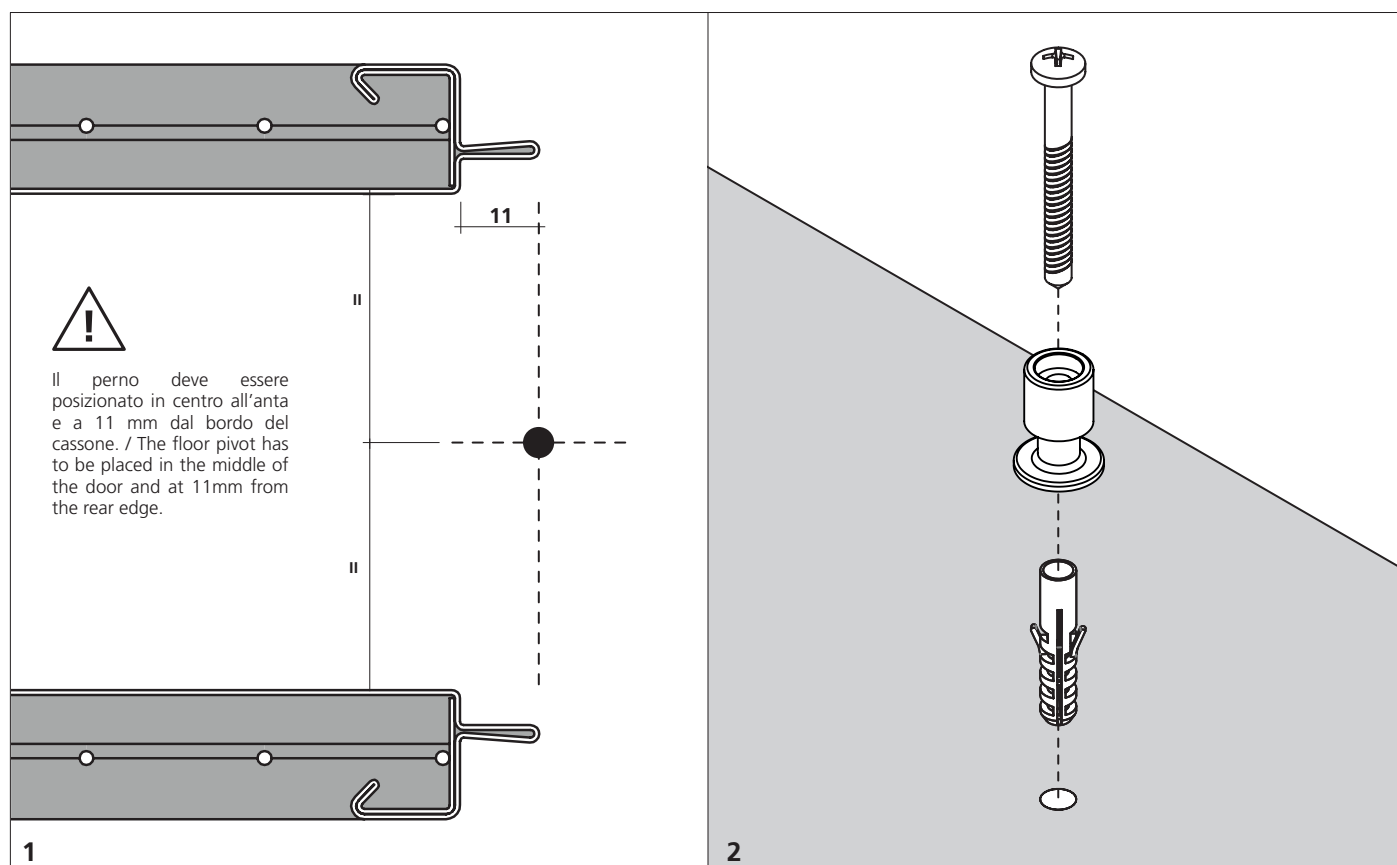
Cacciavite a croce/
Crosshead screwdriver



Chiave a brugola/
Allen key

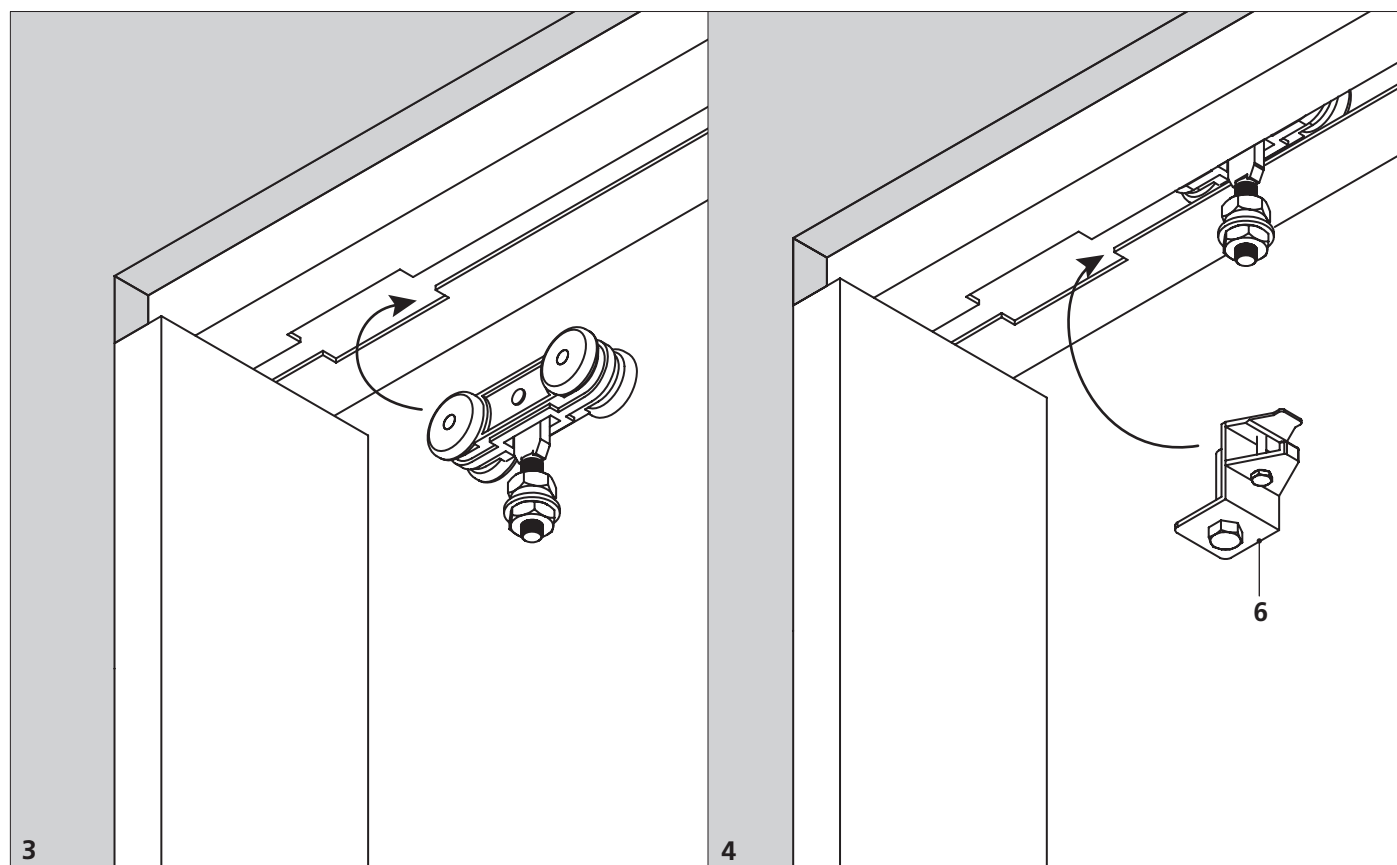


Chiave inglese /
Spanner



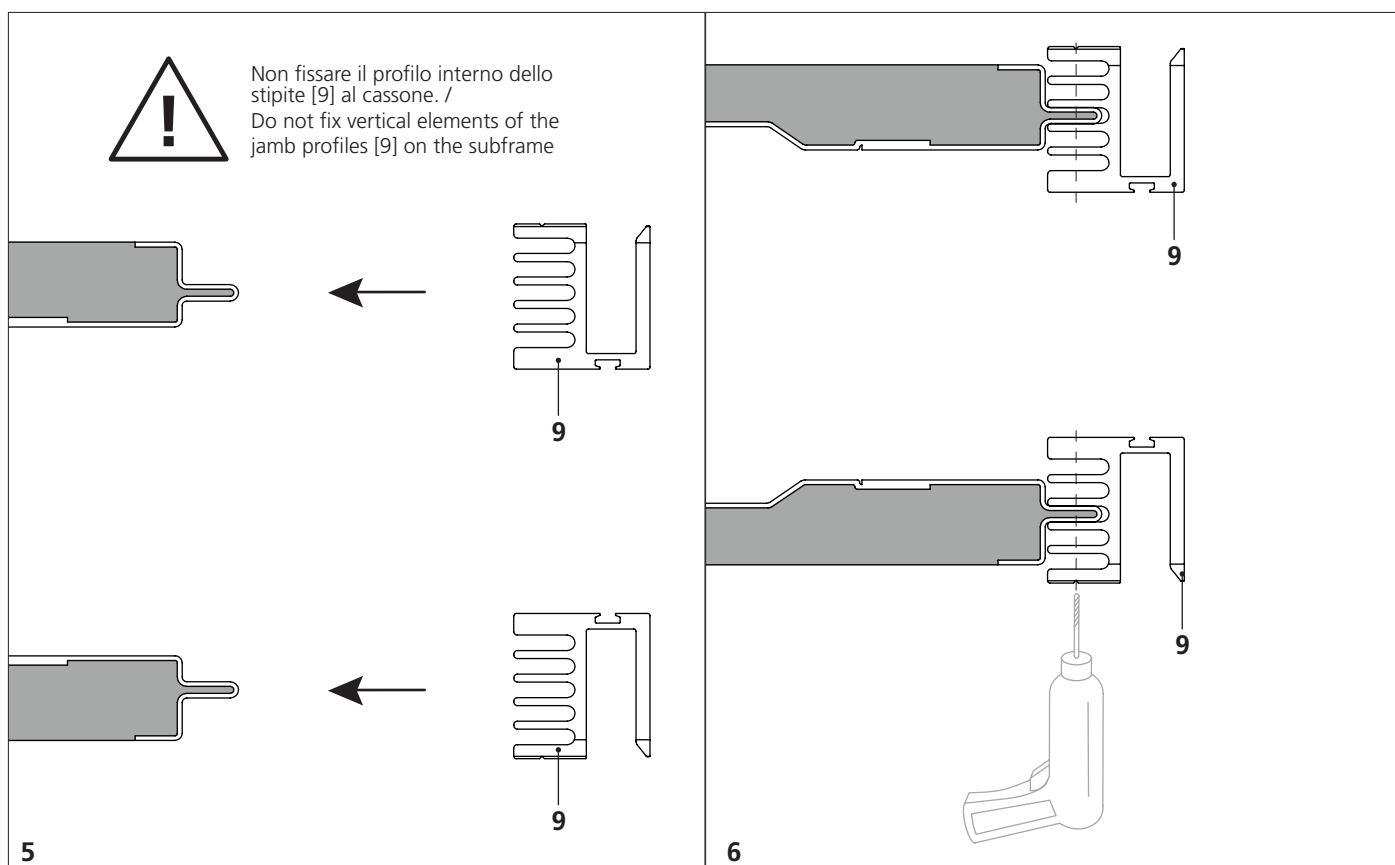
1. Posizione del perno a pavimento rispetto al cassone. / 1. Floor pivot position with respect to the subframe.

2. Fissare il perno guida a pavimento. / 2. Place the guiding floor pivot.



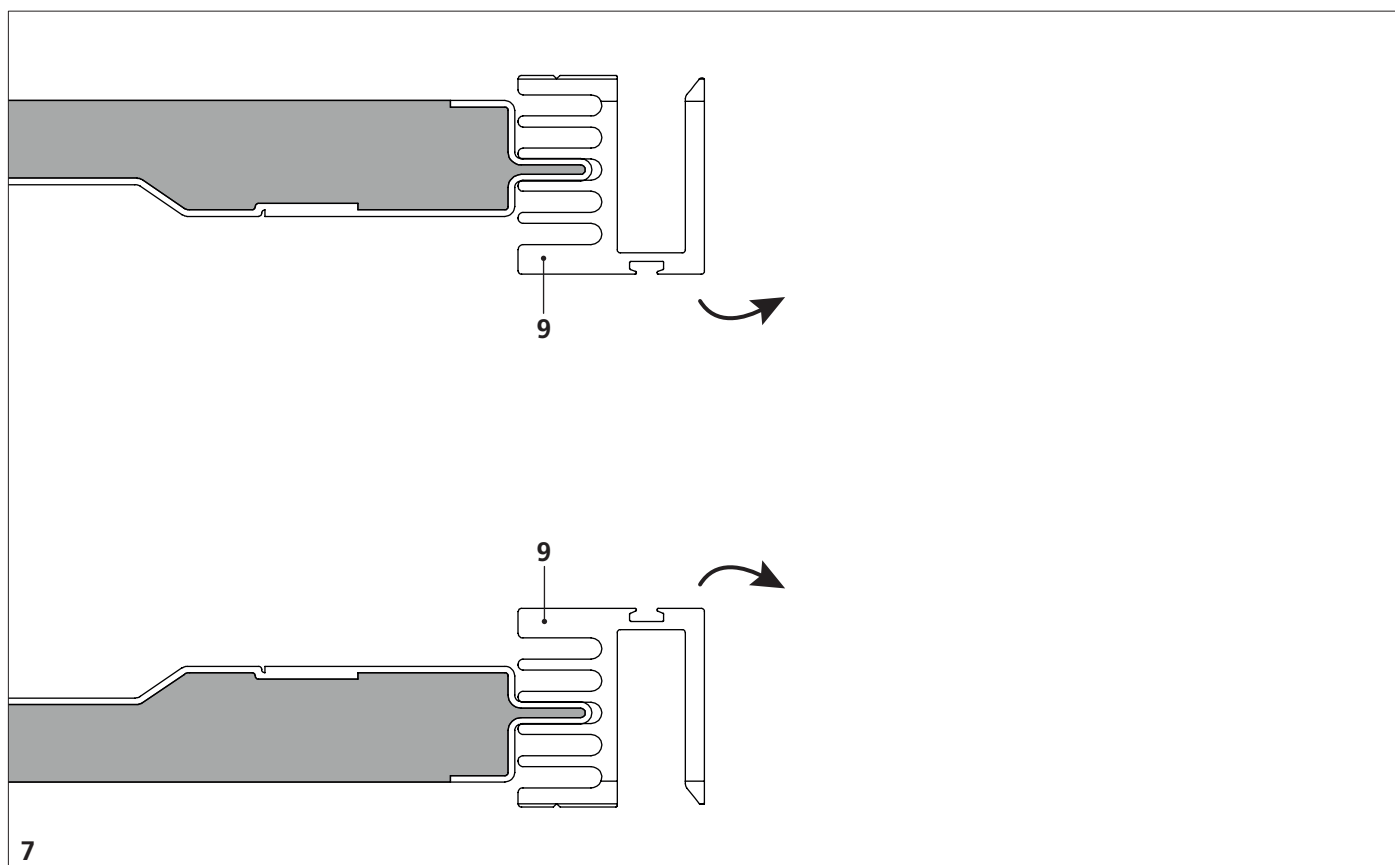
3. Inclinare il carrellino e infilarlo nell'apposita guida. / 3. Tilt the carriage and place it in its own guide.

4. Posizionare il blocco porta. / 4. Place the door stop.



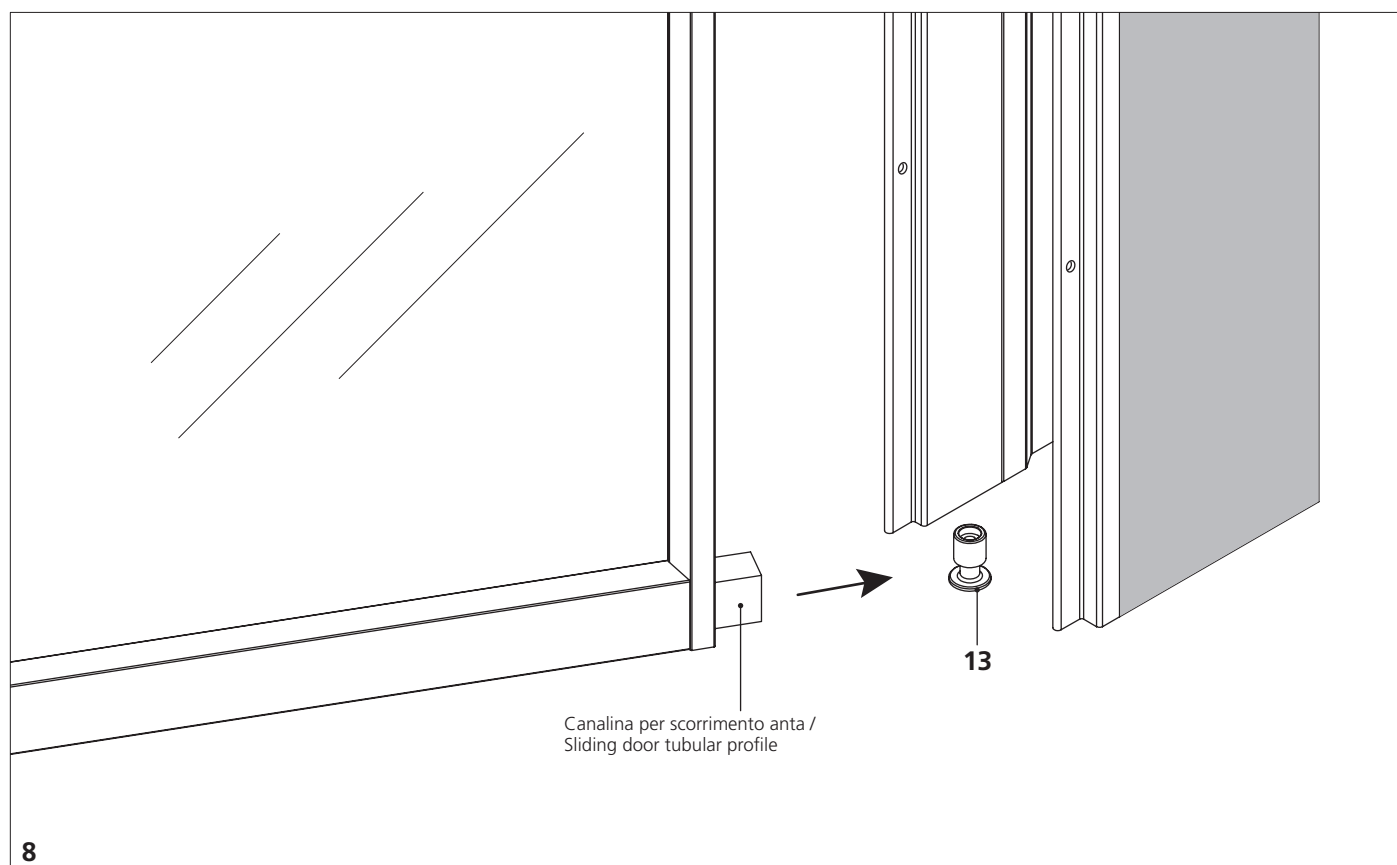
5. Posizionare i montanti dei profili interni dello stipite [9] sul cassone. / 5. Place the vertical elements of the jamb profiles [9] on the subframe.

6. Forare nei punti prestabiliti con punta Ø3 mm. / 6. Drill in the established points with drill bit Ø3 mm

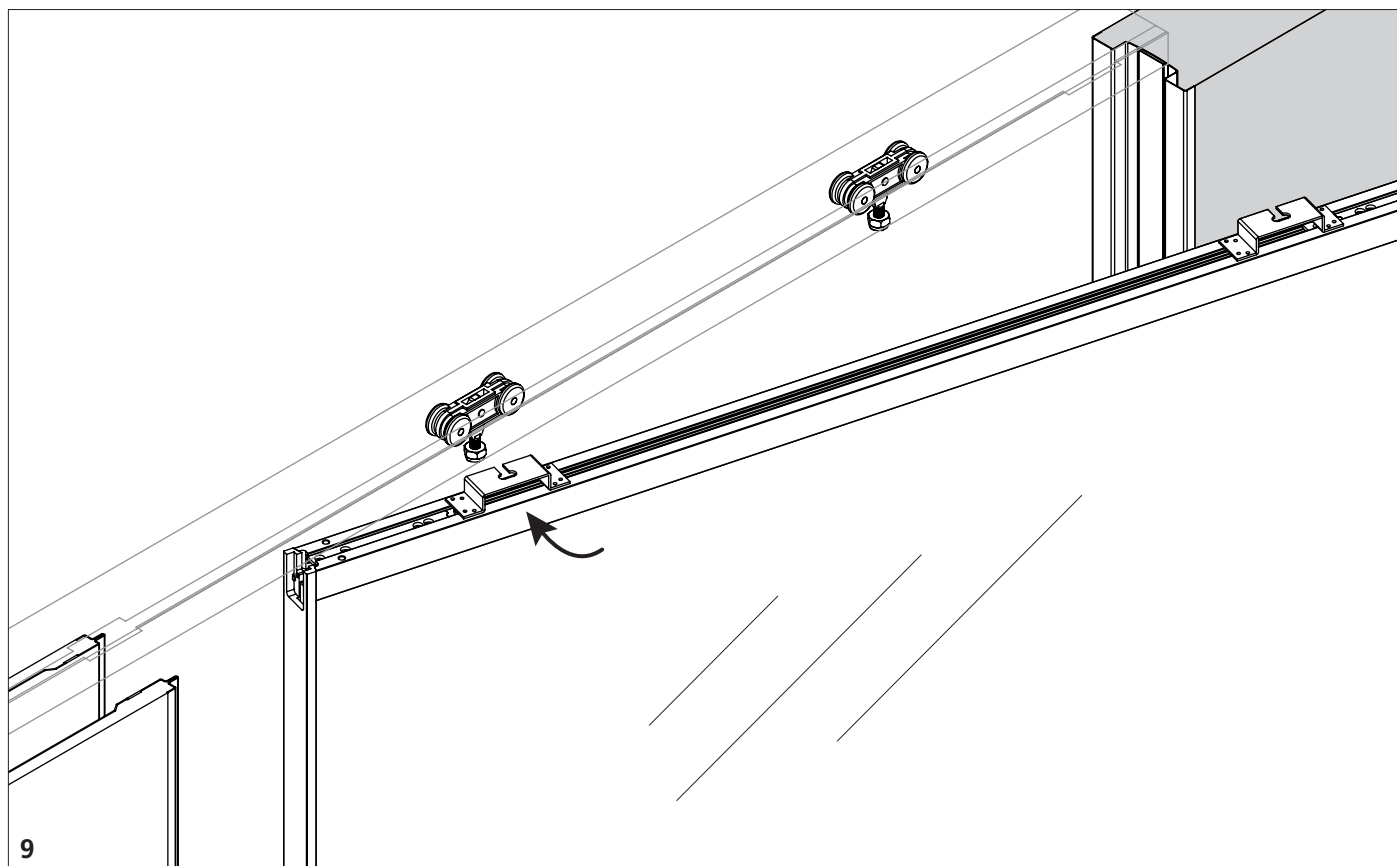


7. Togliere i profili interni dello stipite [9] dal cassone.

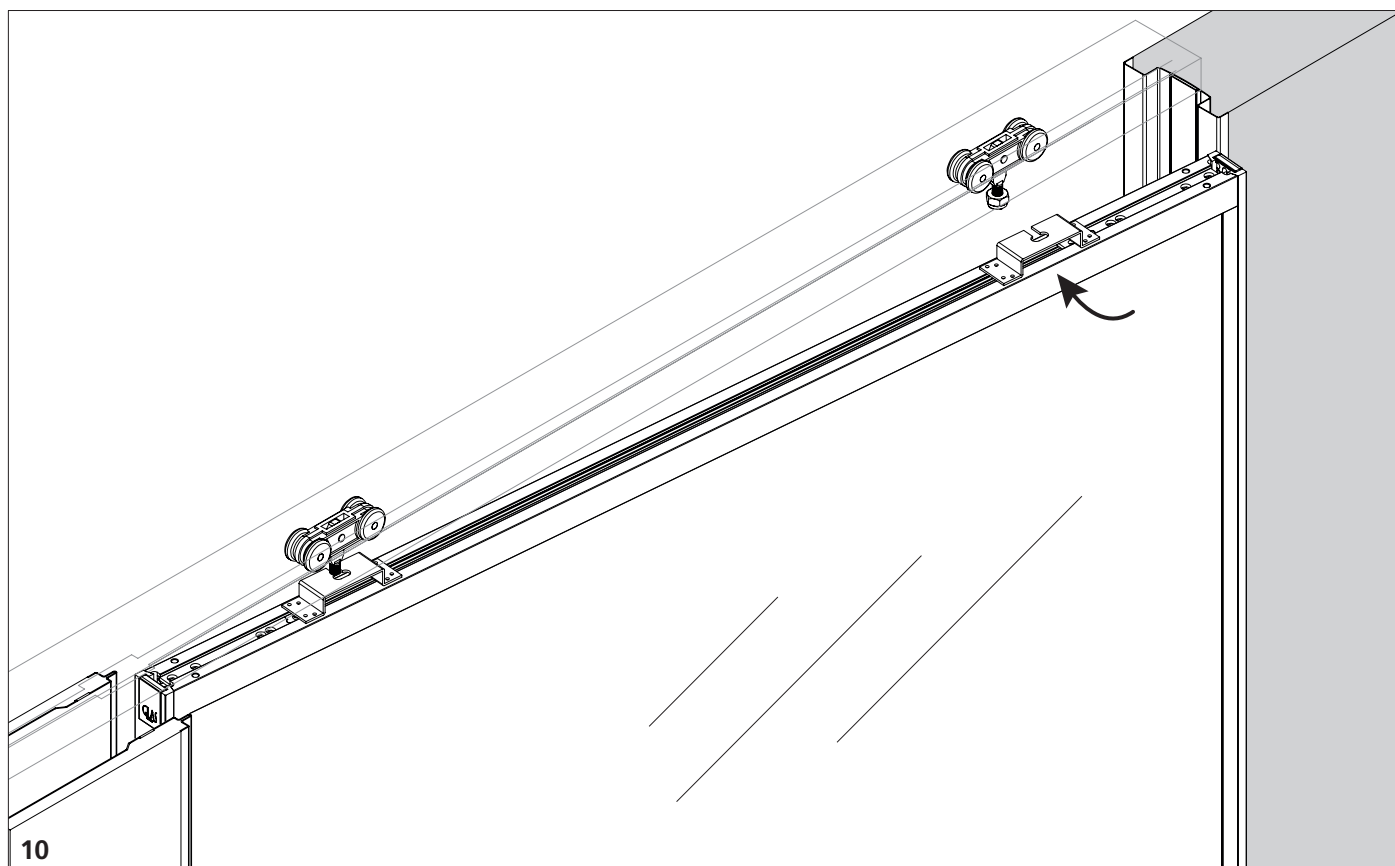
7. Remove the internal jamb profiles [9] from the subframe.



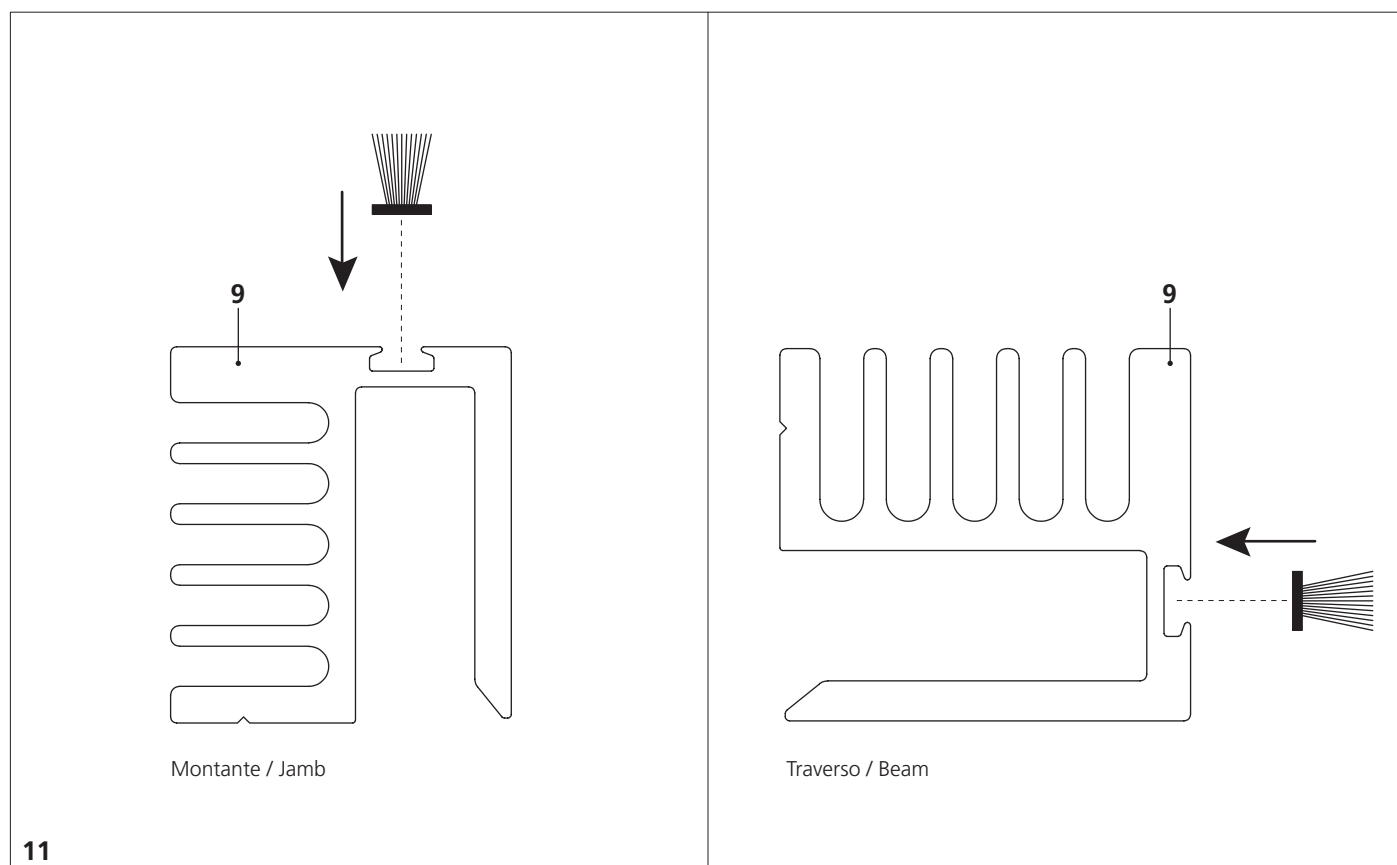
- 8. Infilare l'anta sul perno a pavimento.**
8. Insert the door on the floor pivot.



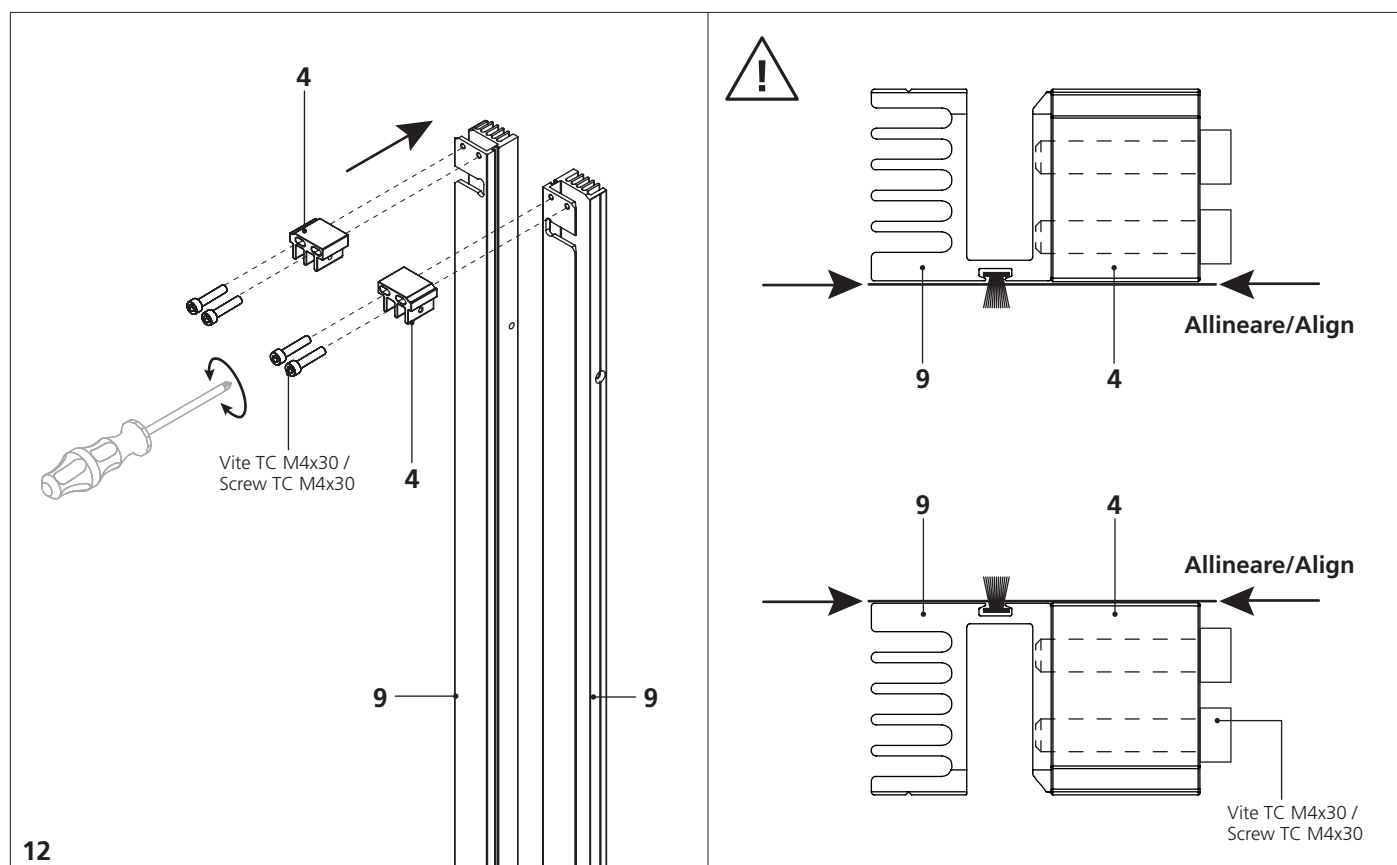
- 9. Appendere l'anta al primo carrello.**
9. Hang the door on the first carriage.



10. Appendere l'anta al secondo carrello.
10. Hang the door on the second carriage.

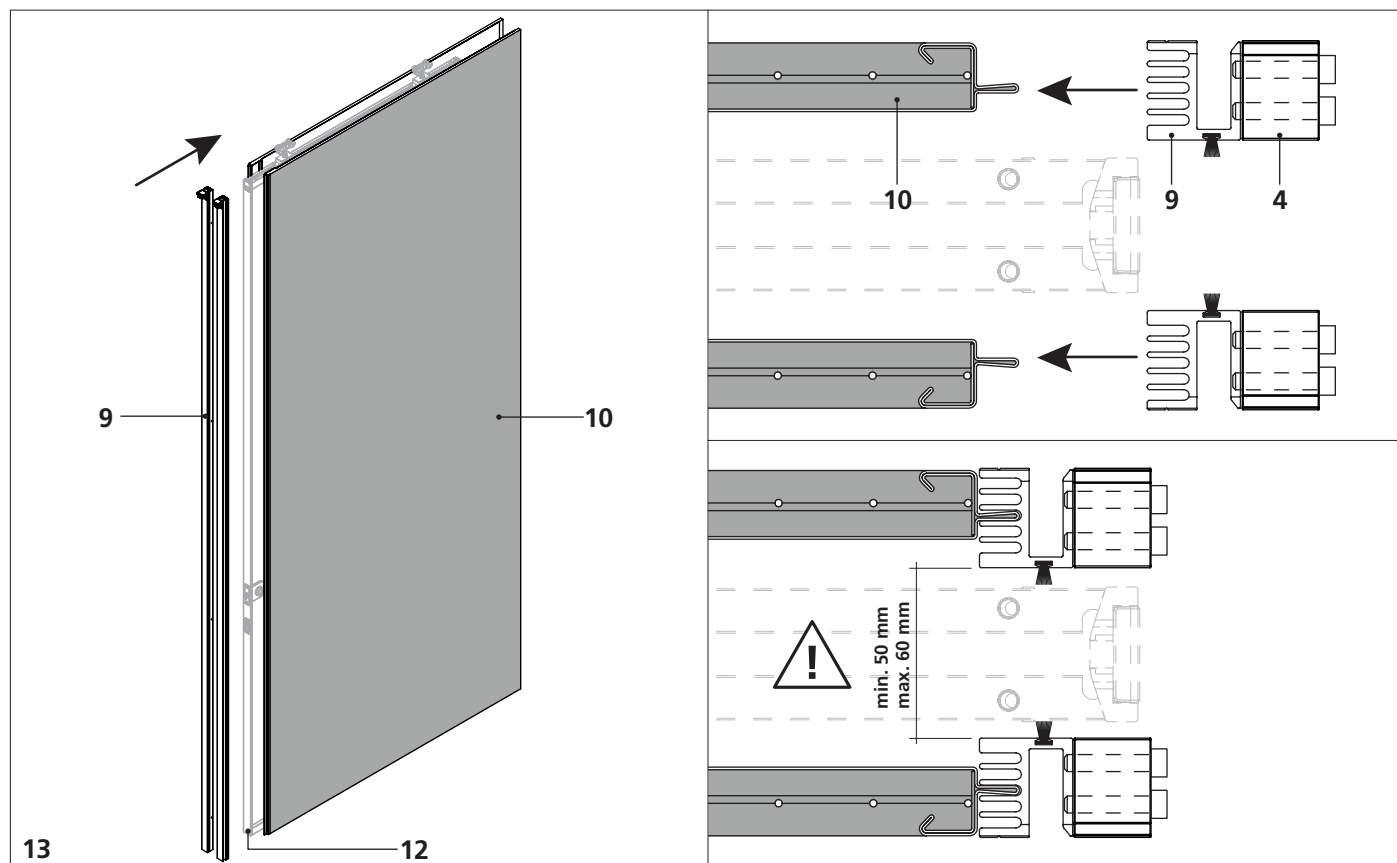


11. Inserire gli spazzolini parapolvere sui montanti e sul traverso del profilo interno stipite [9].
11. Insert the brushes anti dust on the vertical elements and on the beam of the internal jamb profile [9]



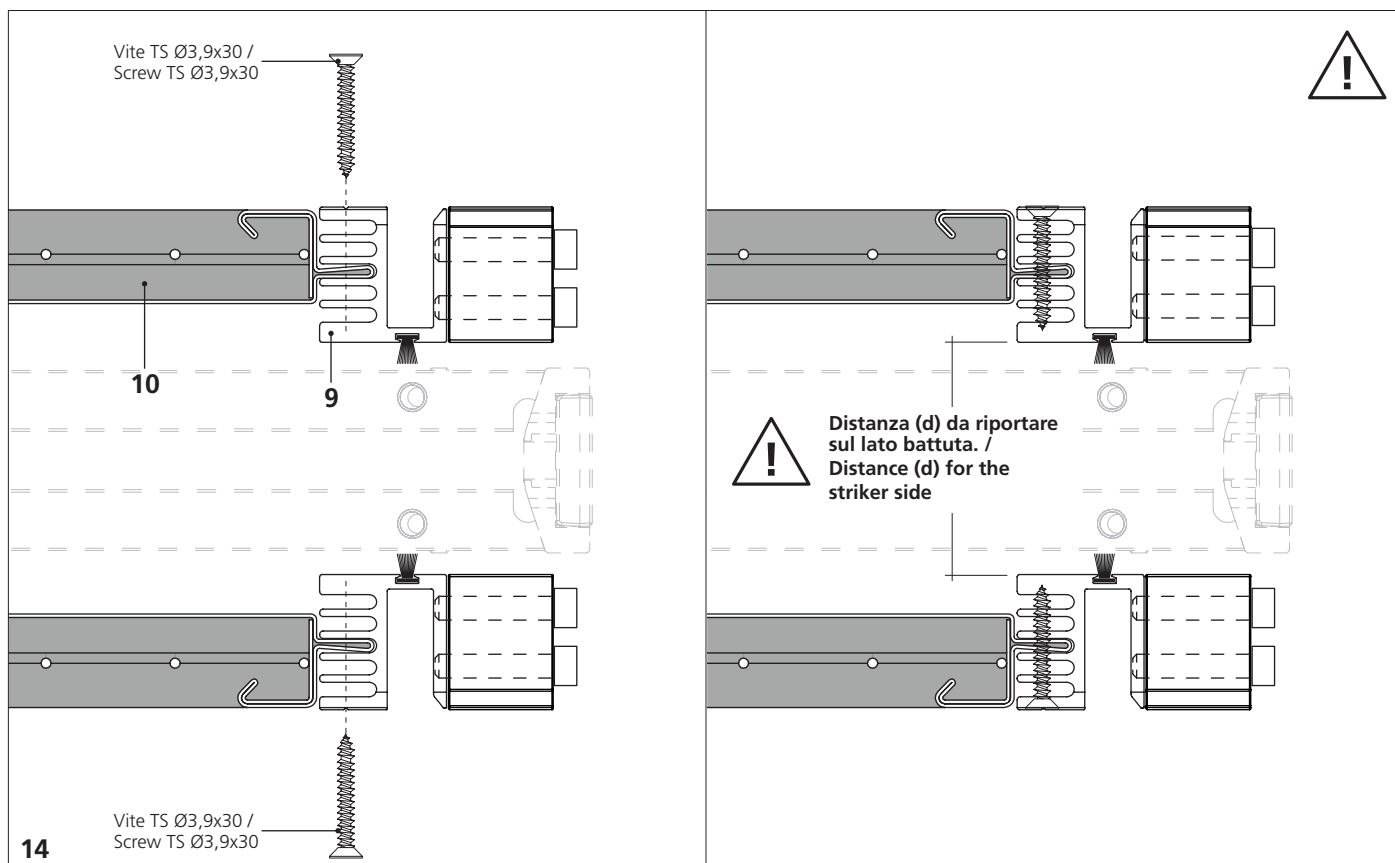
12. Montare i pettini di fissaggio [4] sulla parte superiore dei profili interni dello stipite [9], tramite viti M4x30 TC.

12. Assemble the fixing combs [4] on the upper part of the internal jamb profiles [9] by means of screws M4x30 TC.



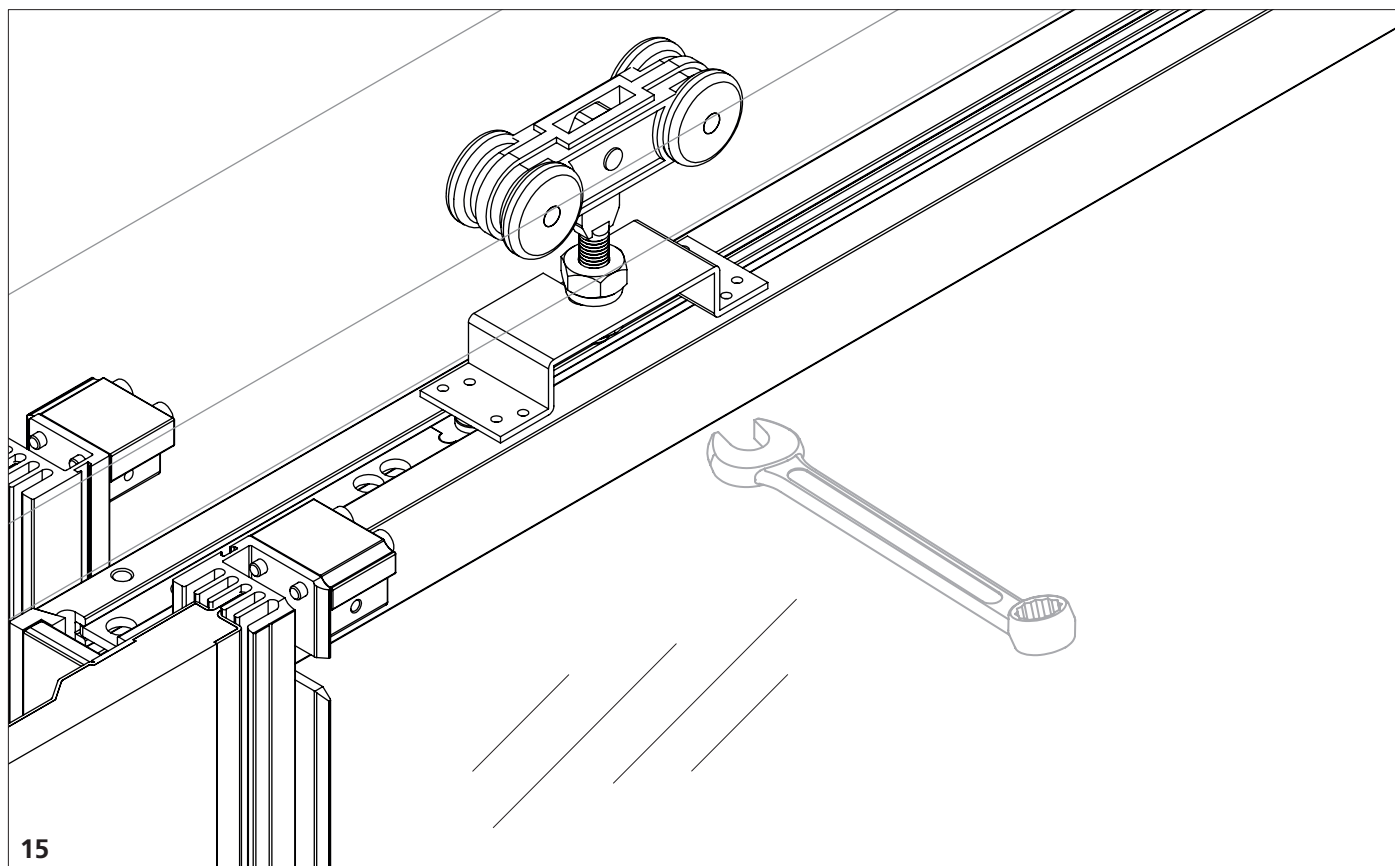
13. Montare simmetricamente i profili interni stipite [9] sul cassone [10].

13. Assemble symmetrically the internal jamb profiles [9] on the subframe [10].



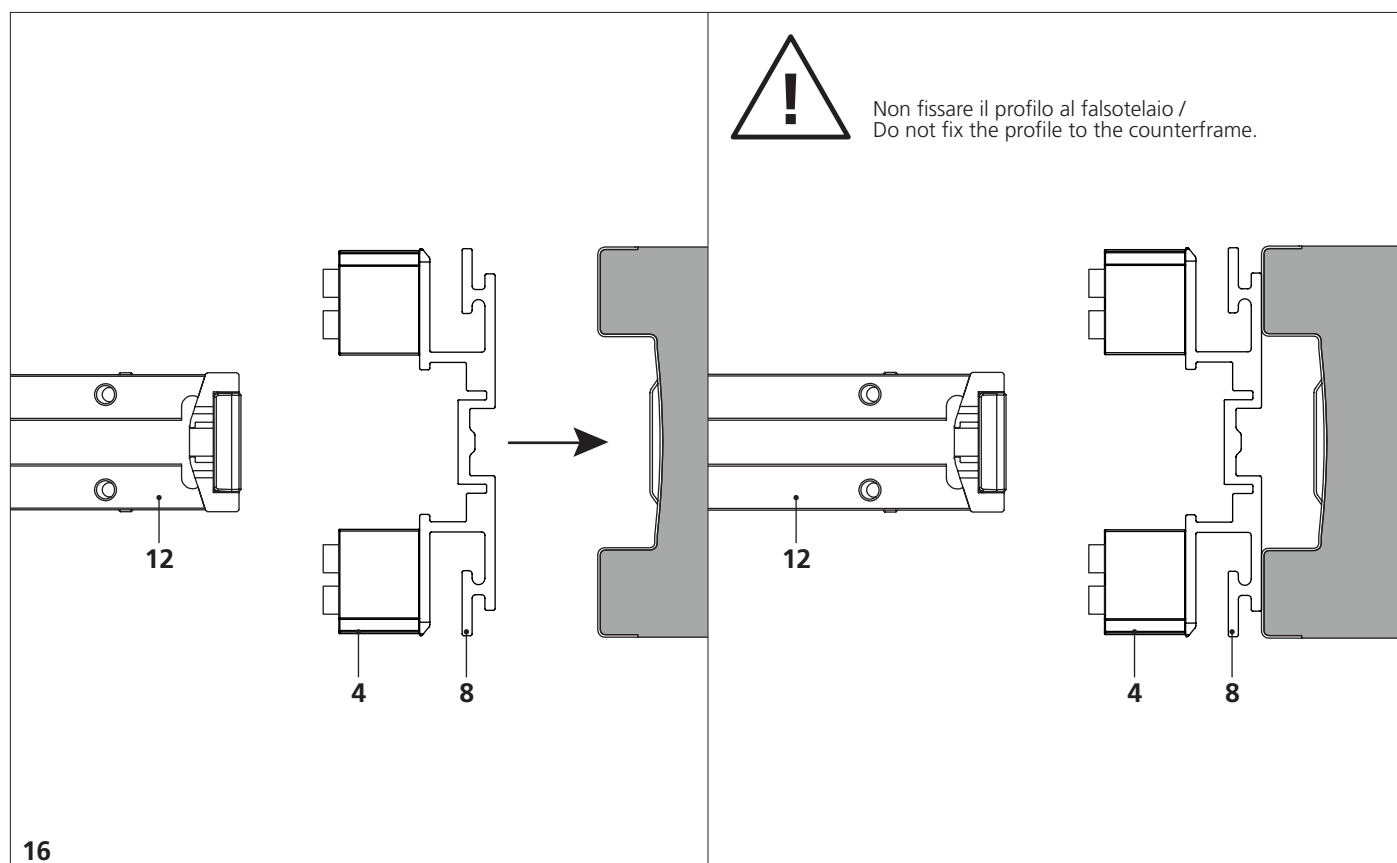
14. Fissare i profili interni stipite sul cassone tramite viti autofilettanti Ø3,9x30.

14. Fix the internal profiles jamb on the subframe by means of tapping screws Ø3,9x30.



15. Regolare i dadi di bloccaggio per ottenere un perfetto scorrimento dell'anta.

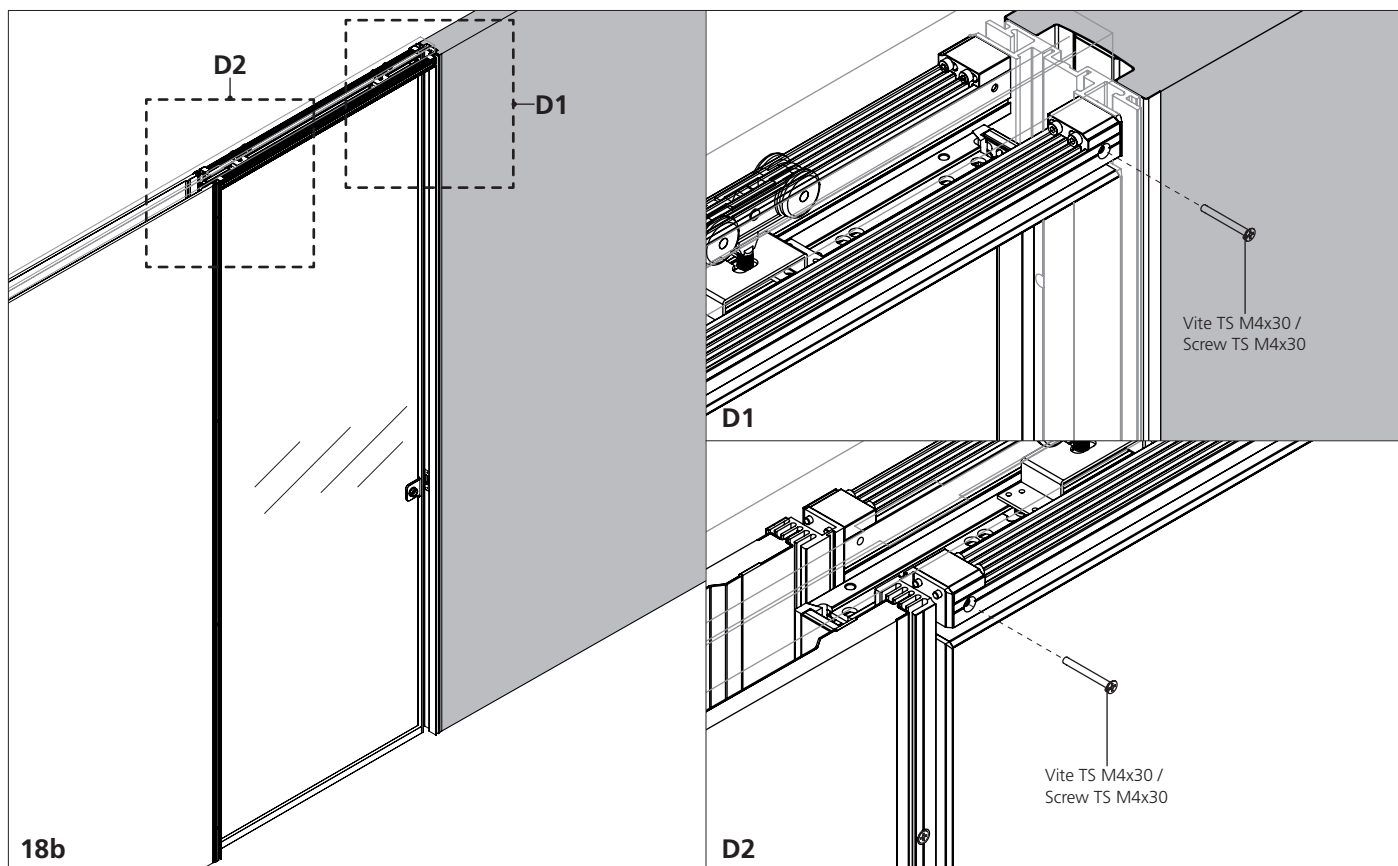
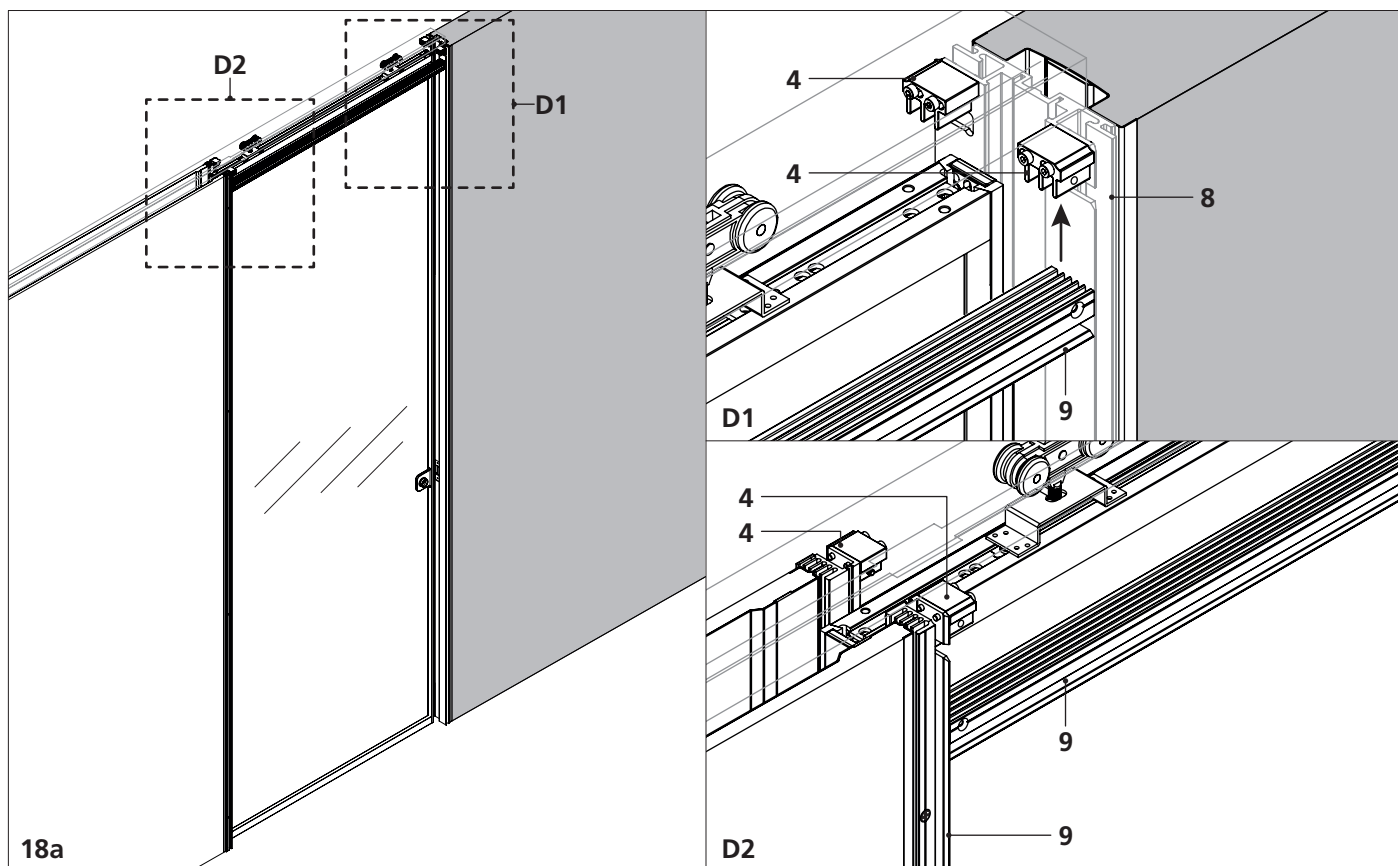
15. Regulate the locking nuts in order to achieve a perfect door sliding.



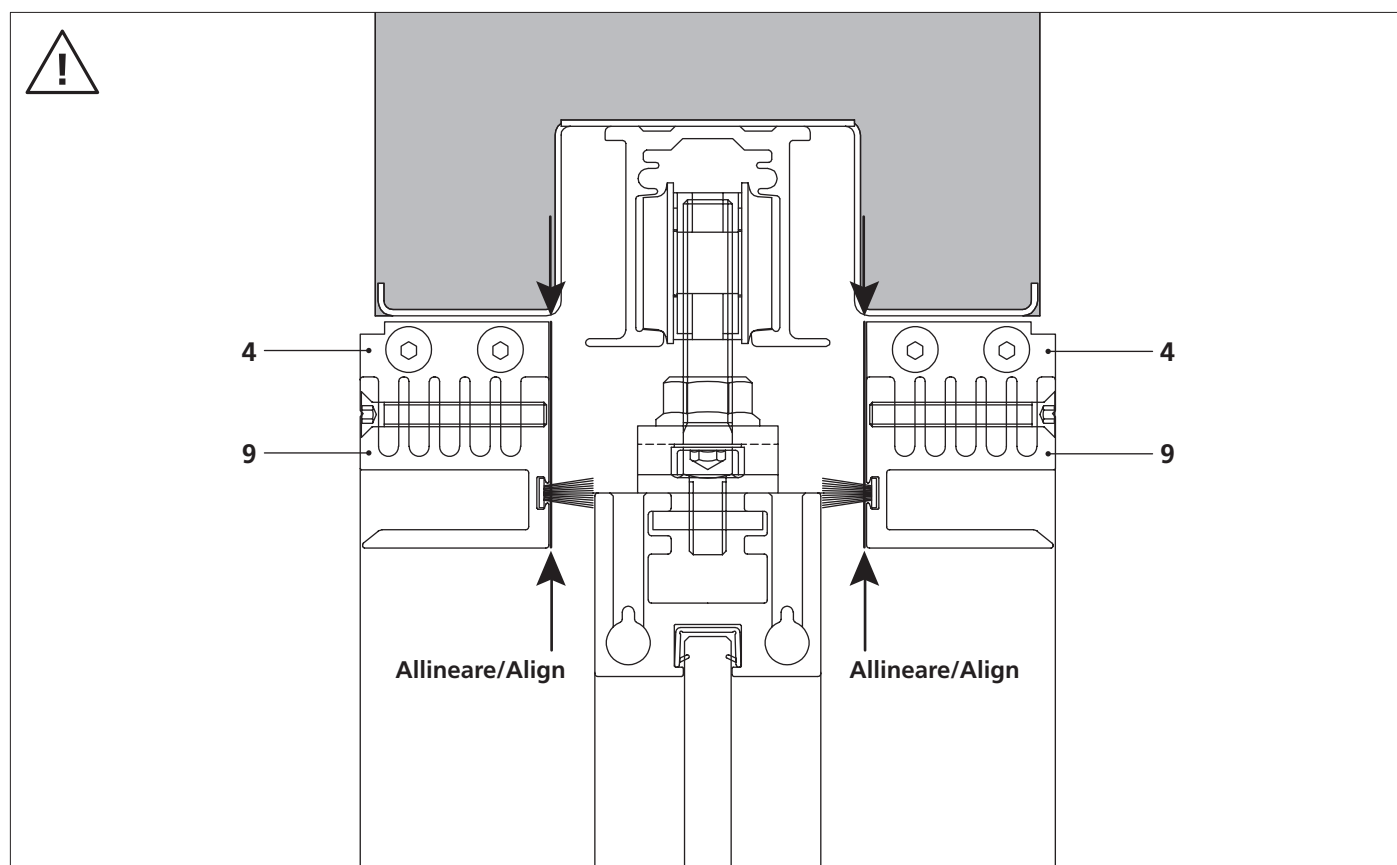
16. Posizionare il profilo di battuta sul falsotelaio. **ATTENZIONE: non fissare il profilo al falsotelaio, ma solamente appoggiarlo.**
 16. Place the striker profile on the counterframe. **ATTENTION: do not fix the striker profile to the counterframe. Just lean it.**



17. **ATTENZIONE: La misura del traverso deve essere uguale a quella (x) rilevata.**
 17. **ATTENTION: the size of the beam must be the same as the one (x) previously measured.**

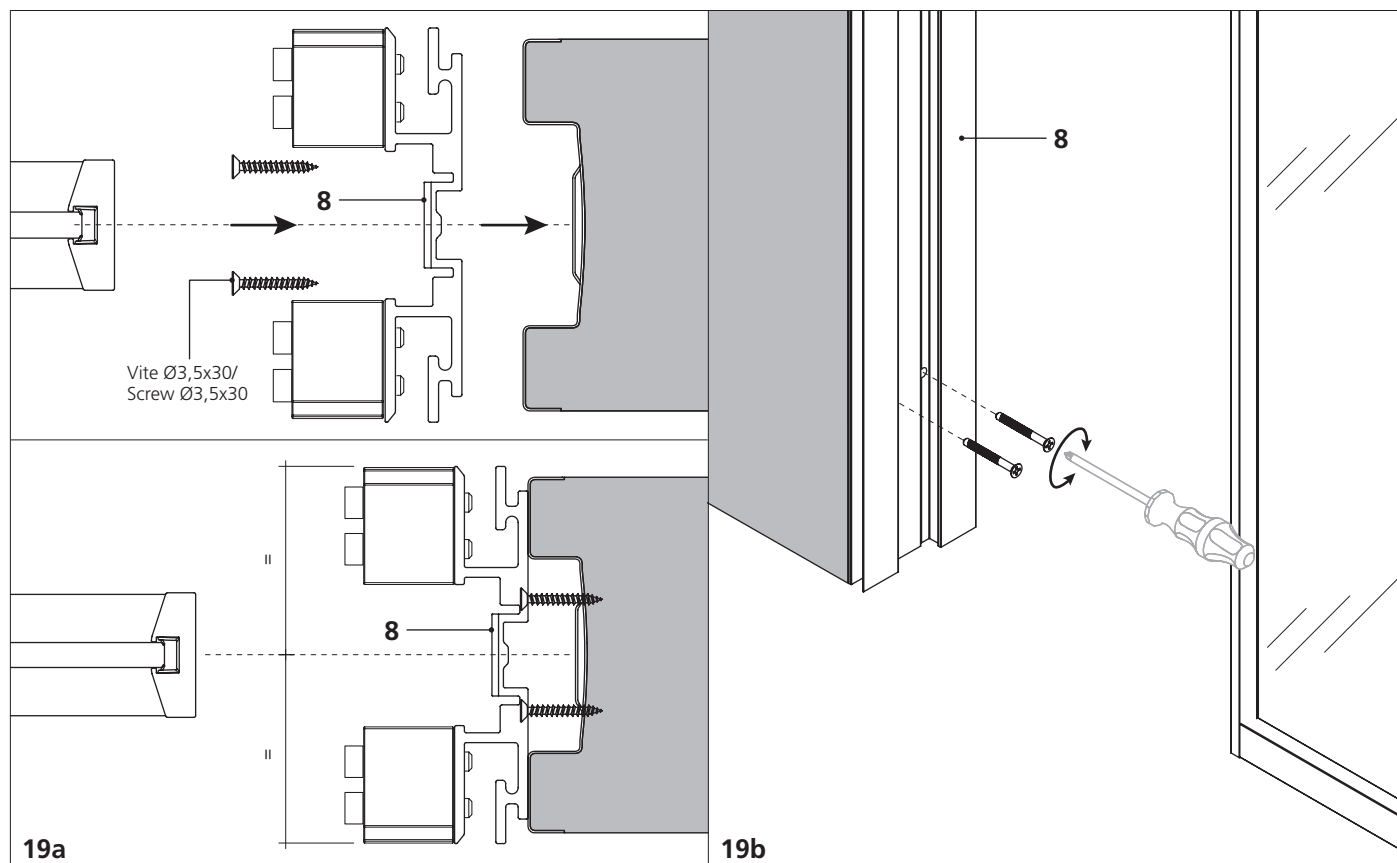


18a/18b. Montare simmetricamente i due traversi interni stipite sui pettini di fissaggio, e bloccarli con viti TS M4x30.
18a/18b. Assemble symmetrically the two beams inside the jamb on the fixing combs and block them with screws TS M4x30.



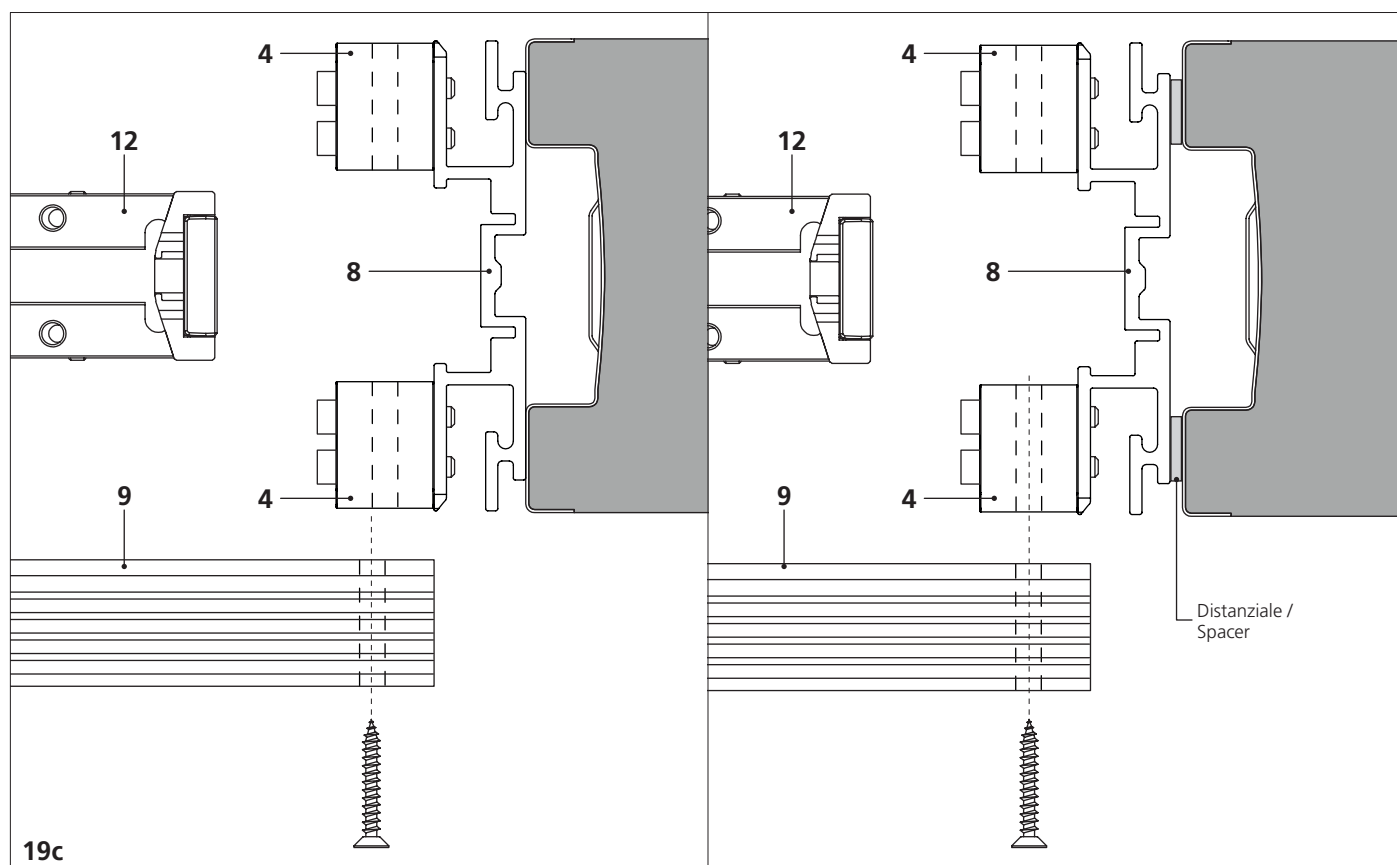
ATTENZIONE: Verificare che i traversi [9] siano montati a filo con pettine fissaggio stipite [4].

ATTENTION: check that the beams [9] are assembled flush with the fixing jamb comb [4].



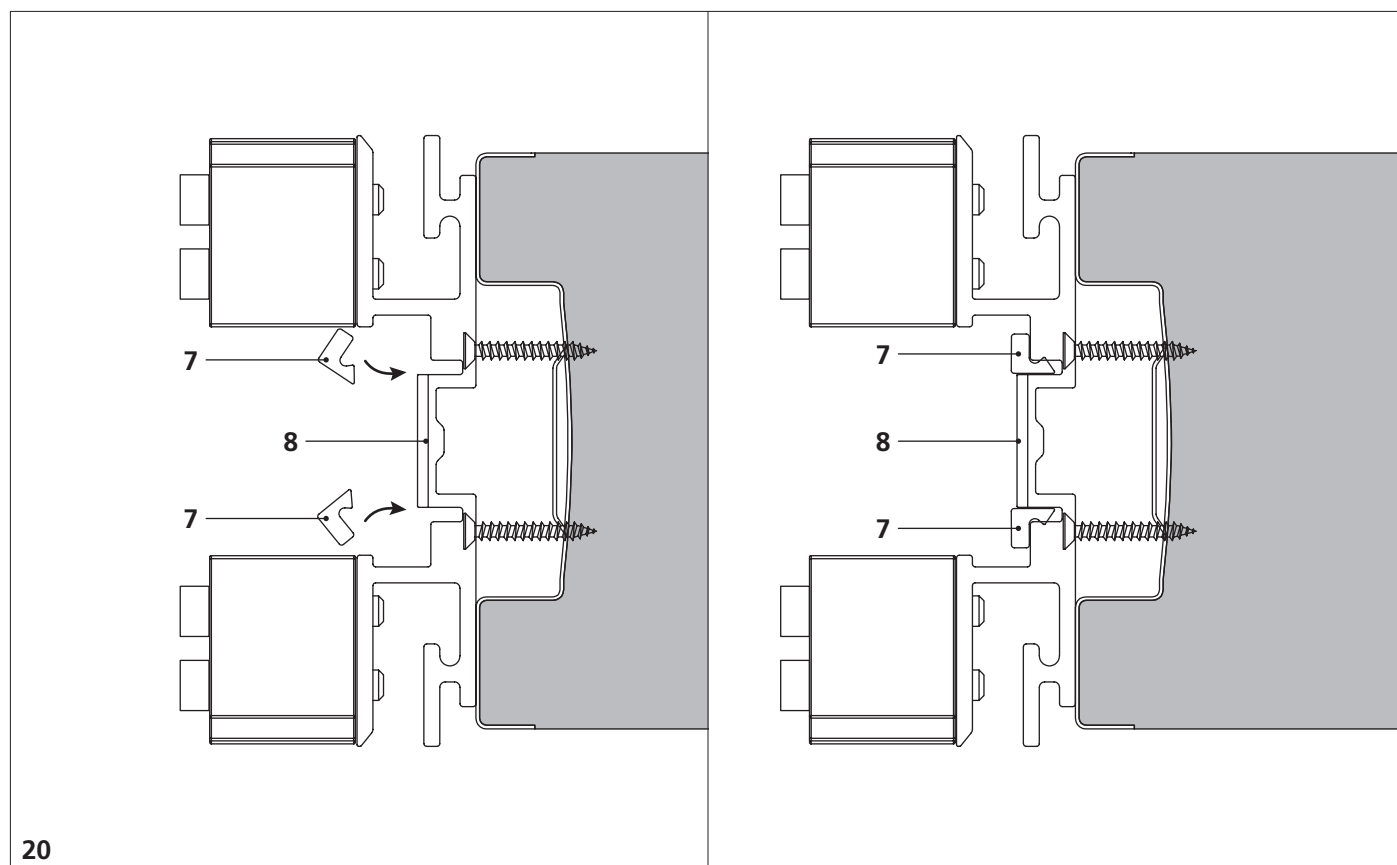
19a. Posizionare il profilo di battuta nella posizione corretta (in centro all'anta e a piombo). / **19b.** Fissare il profilo di battuta al falsotelaio.

19b. Place the door striker profile in the right position (in the centre of the door and plumb). / **19b.** Fix the door striker profile to the counterframe.



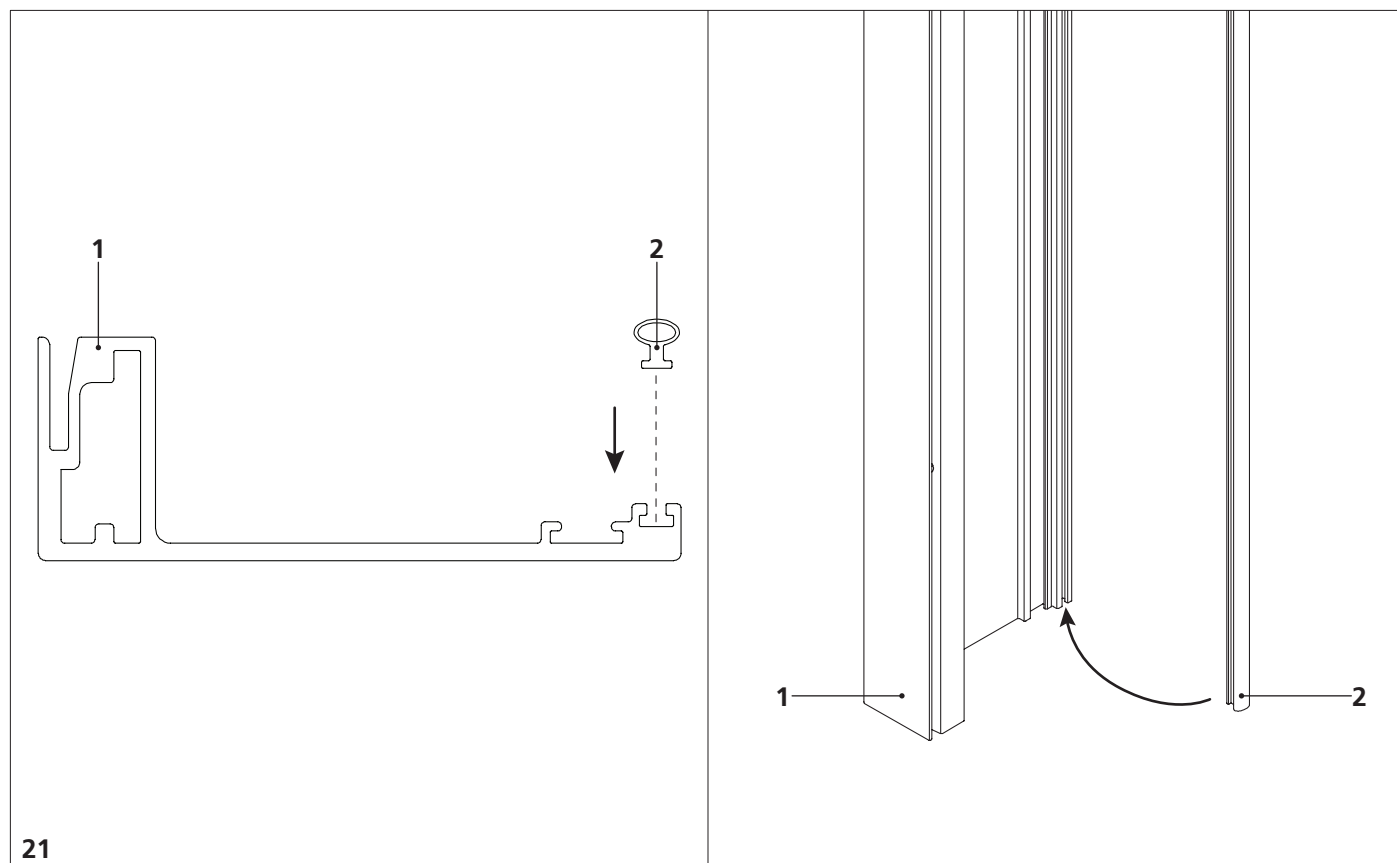
19c. Se necessario, inserire uno spessore tra profilo di battuta e falsotelaio per permettere il corretto serraggio della vite.

19c. If necessary, insert a shim between the door striker profile and the counterframe in order to avoid the correct closing of the screw.

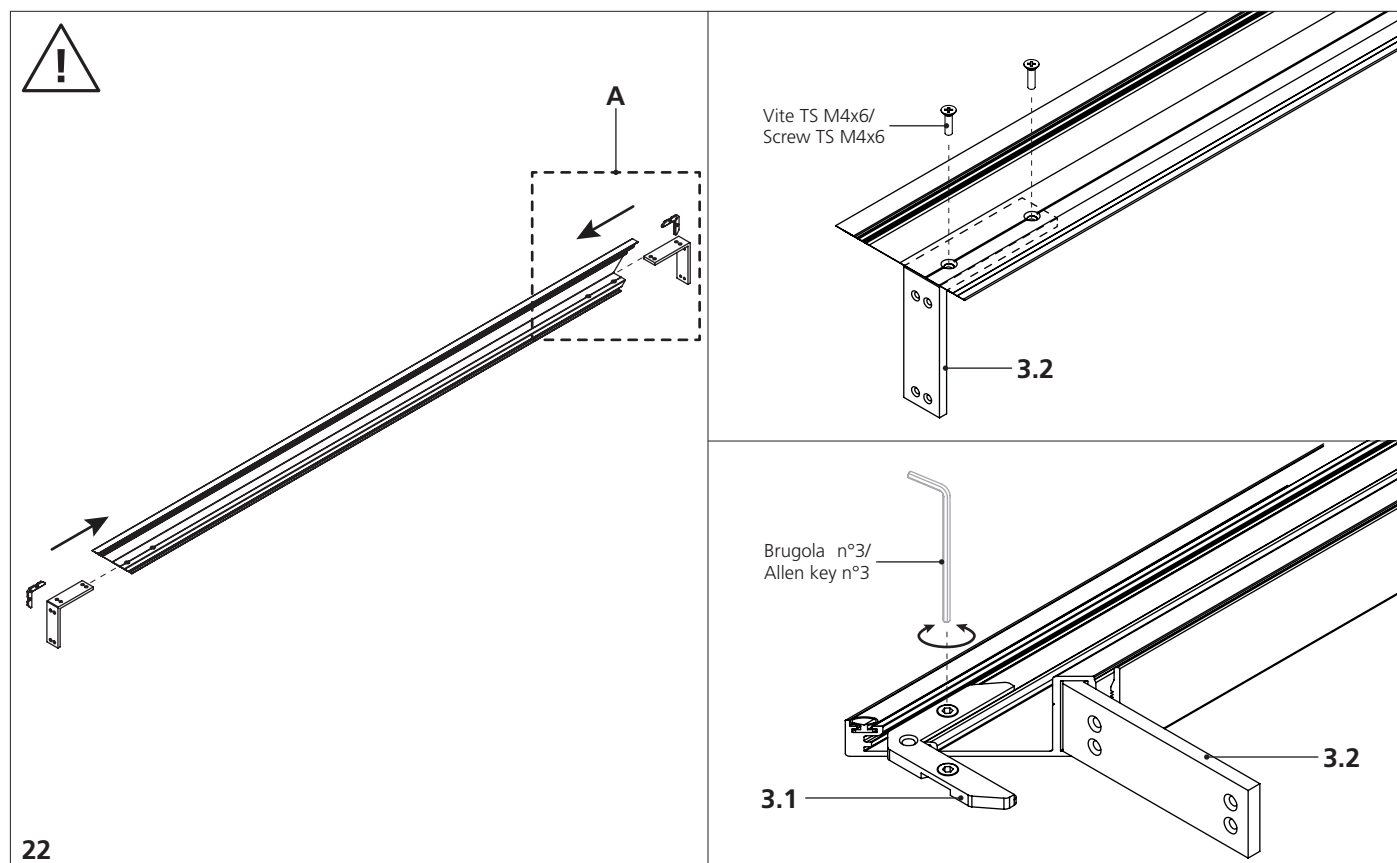


20. Inserire la guarnizione di battuta.

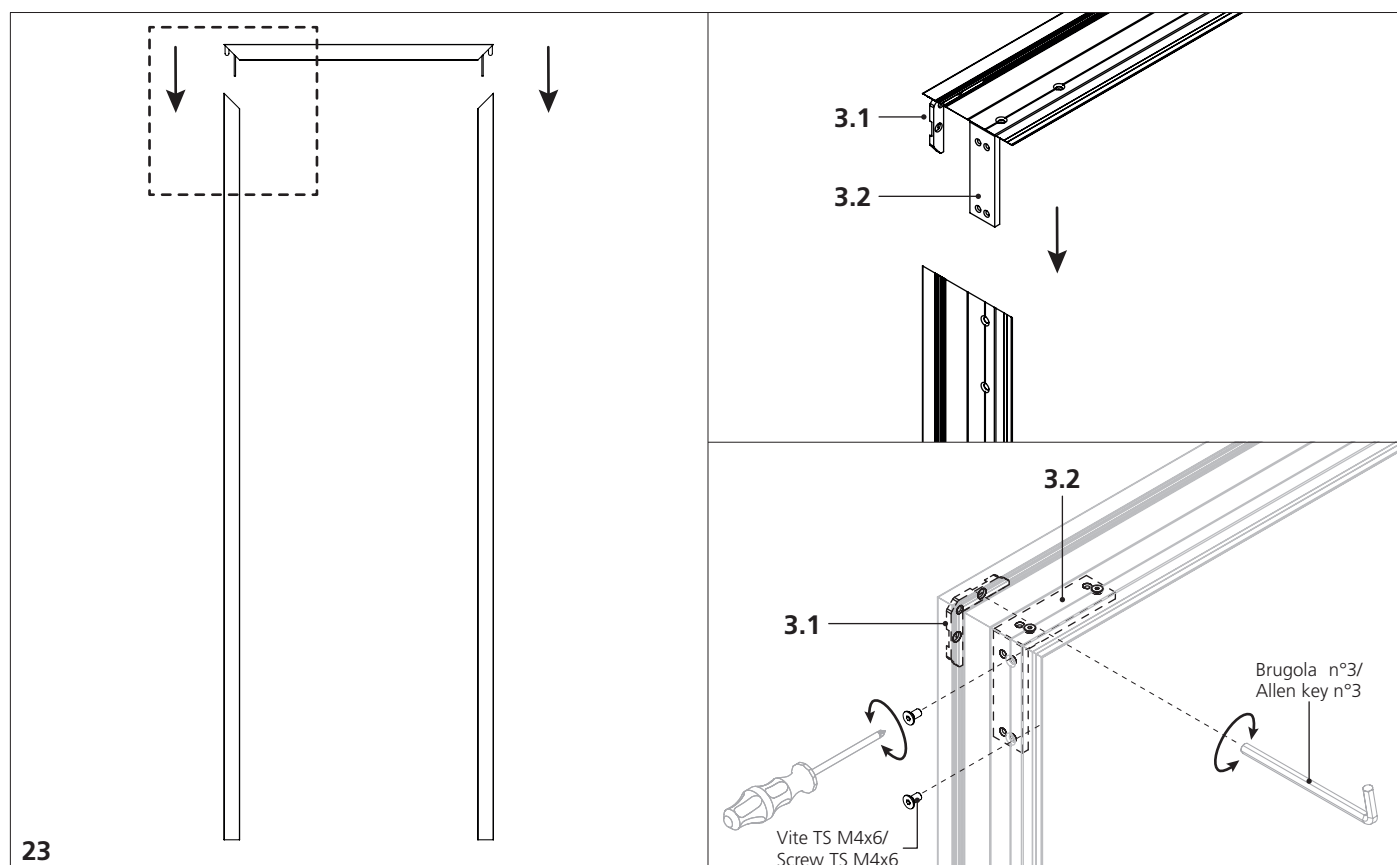
20. Insert the door striker seal.



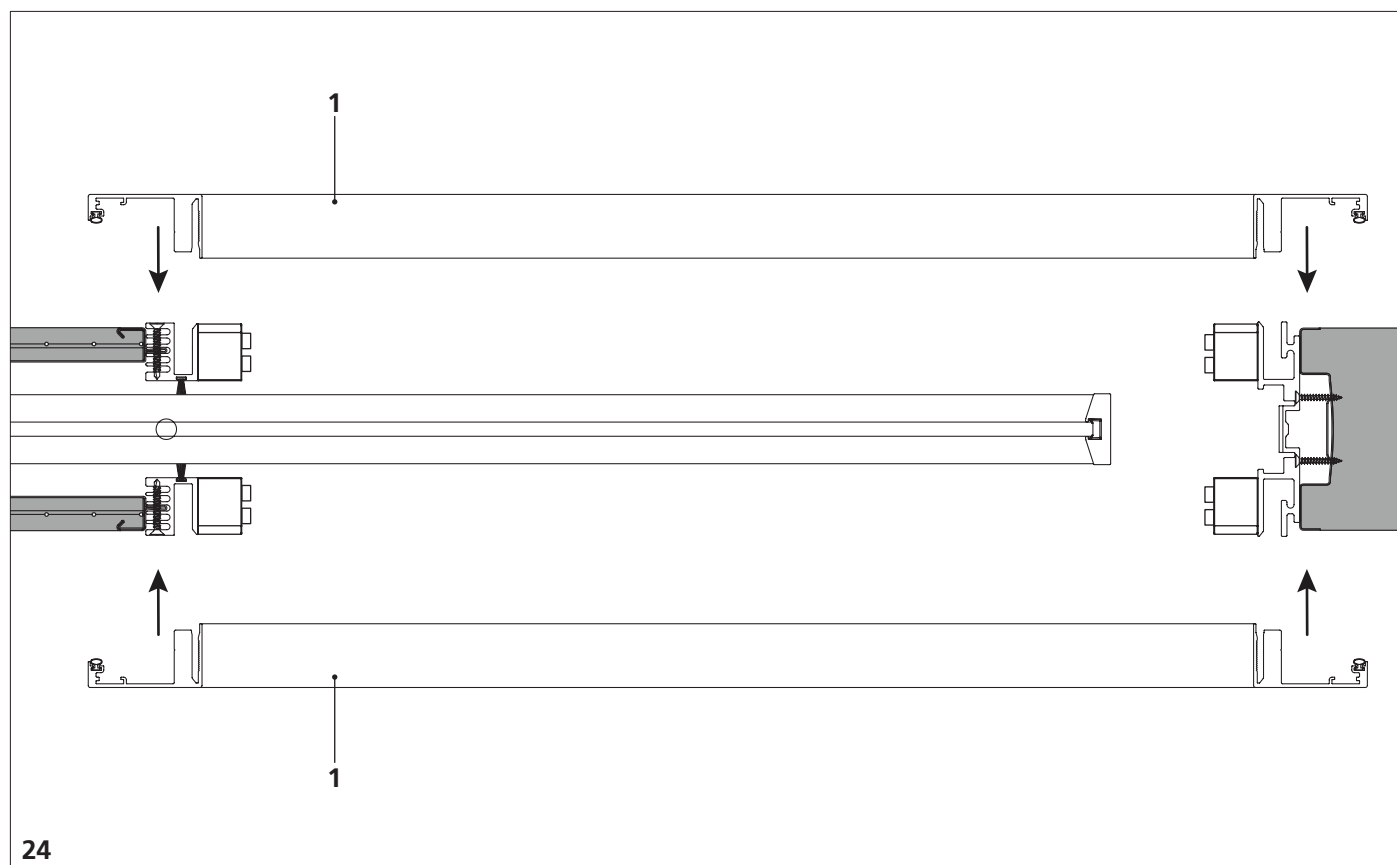
21. Infilare la guarnizione laterale sullo stipite.
21. Insert the lateral seal on the jamb.



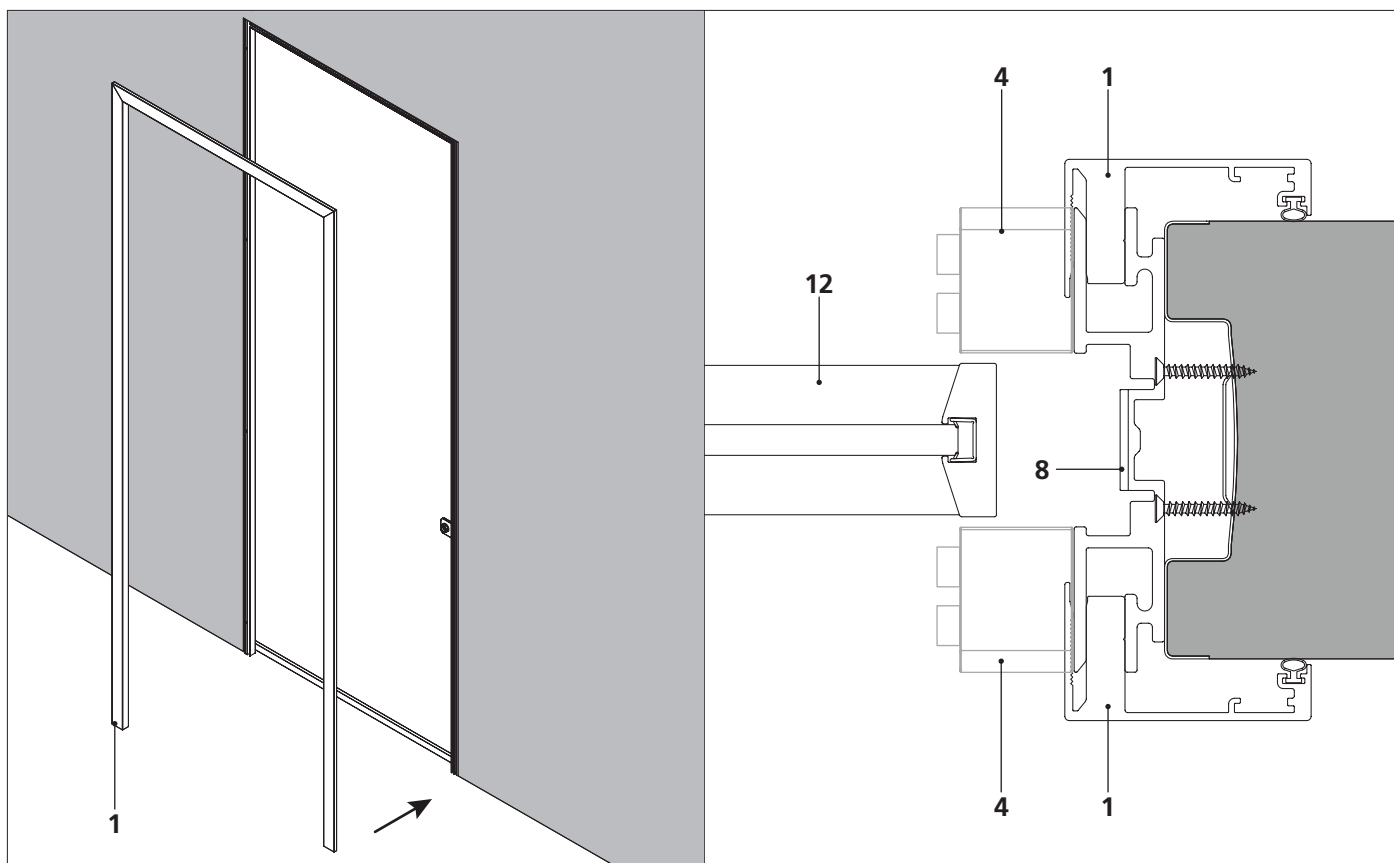
22. Prendere il traverso dello stipite, inserire le squadrette serrando l'eccentrico [5.1] e avvitare le viti [5.2].
22. Take the frame of the jamb and insert the brackets closing the eccentric part [5.1] and tighten the screws [5.2]



23. Unire ad incastro i componenti dello stipite. Chiudere l'eccentrico della squadretta [3.1] e avvitare le viti nella squadretta [3.2].
 23. Join the jamb parts. Close the eccentric part of the square [3.1] and tighten the screws in the square [3.2].



24. Posizionare gli stipiti esterni.
 24. Place the external jambs.



Posizione dello stipite esterno
External jamb's position.



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